



# ATUL MACHINE TOOLS

Mfg. of Grinding Machine

# HYDRAULIC Surface Grinding Machine



## SPECIFICATIONS

Model	ASH-4522	ASH-6030
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## CAPACITY

Max. Table Size	450 x 225 mm	600 x 300 mm
Permanent Magnetic Chuck	450 x 200 mm	600 x 250 mm
Max. Longitudinal Travel	500 mm	650 mm
Max. Cross Traverse	225 mm	305 mm
Max. Spindle center height above the table (APP.)	425 mm	375 mm

## SPEED & FEED

Max. Table Speed	18 m/min
Power Cross Traverse	1800 mm/min
Auto Cross feed Table each reversal	0.5 – 5.0 mm
Least count of vertical feed hand wheel	0.01 mm
Least count of micro feed	0.002 mm

## GRINDING HEAD

Size of grinding wheel (Dia x Width x Bore)	200 x 13 x 31.75 mm	200 x 19 x 31.75 mm
Spindle Motor	1 HP	2 HP
Speed of Grinding Spindle	2800 RPM	

## HYDRAULIC SYSTEM

Working Pressure	10 kg/ cm <sup>2</sup>
Hydraulic motor	1.5 HP
Tank capacity	40 Liters

## GENERAL

Total Power	4H.P./3Kw	5H.P./3.75Kw
Net Weight (Approx.)	925 KG	1250 KG

## Standard Accessories:

- Balancing Stand & Mandrel
- Diamond Dresser With Holder
- Lubrication Pump
- One Grinding Wheel With Flange
- Wheel Puller
- Electric Motor With Starter
- Tool Kit
- Magnet Chuck Lock Piece.
- Permanent Magnetic Chuck
- Electric Control Panel.
- Hydraulic System
- Coolant System

## Optional Accessories:

- Dro
- Dust Collector
- Electric Magnetic Chuck
- Machine Lamp (230 V Ac )
- Coolant System With Magnetic Separator & Paper Band Filter.
- Radius & Angular Wheel Truing Attachment.
- Vice – Plain, Sine, Swivel & Universal.
- Other Possible Customization.

## Structure

The machine is built of heavy-duty high-grade cast iron. Base is built of hand scraped to achieve fine tolerance & accuracy. Longitudinal (X-AXIS) table provide V & Flat (guide) ways lining with TURCITE B for easy movement.

## Wheel Head

The Wheel head spindle hardened & ground, runs with precision angular-contact bearings with imported Greece to have long trouble-free service and driven by flange mounted motor through flexible couplings.

## Hydraulic System

Separate Hydraulic power pack is duly fitted with 24 V DC pilot operated Solenoid valve. Longitudinal Movement i.e., X – Axis is driven by Hydraulic cylinder for better effects at the end of each Stroke with solenoid valves for soft table reversals.

## Cross Slide/Feed

Cross Slide table (Z- AXIS) provide V & Flat (guide) ways lining with TURCITE B for easy movement  
The cross feed is through a lead screw and nut. The automatic cross feed at every reversal of the table is provided through engaged with gear mechanism and feed controlled by a solid-state electronic system. The cross feed is infinitely variable to get desirable accuracy and surface finish.

## Micro Feed System

Wheel head - slide movement right side in the base. Wheel head feed least count in 0.01 mm and micro feed least count in 0.002 mm.

## Note :

As improvement are made from time to time. These specifications are subject to change without prior notice and are not binding on us. Inspection at our sight before delivery.

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Rajkot (Gujarat).